

FINISHED FILTER ROD DESCRIPTIVE

MANUFACTURING CENTER  
MARLBORO KS REGULAR SP - KOREA 10.0MG FTC TAR  
BRAND CODE-04610 (KOR)

EFFECTIVE DATE: 02/19/96  
KOREA (SOUTH)

APPLIES TO EXPORT FORMULAS: 93

MACHINE TYPE : KDF-2

FILTER ROD LENGTH : 108.0 MM  
FILTER CIRCUMFERENCE : 24.45 MM (LASER)  
NUMBER UP : 4  
PLUG LENGTH : 27.0 MM  
ROD R.T.D. : 336 MM H2O (TOTAL ENCAP)  
PLUG R.T.D. : 86 MM H2O

PLASTICIZER : TRIACETIN PZ 05-800-A  
APPLICATION PERCENT : 8.00 % OF DRY WEIGHT  
APPLICATION WEIGHT : 4.87 GRAMS/100 RODS 1.22 GRAMS/25 RODS

FILTER TOW : FT-777 #10 (EASTMAN) 05-777-E  
: FT-777 #10 (CELANESE) 05-777-C

DENIER PER FILAMENT : 2.7  
TOTAL DENIER : 35,000  
CROSS SECTION : # 10

PLUG WRAP : 26.25MM X 4000M KC 260M4T 06-296-A

ANCHOR ADHESIVE USE UP: NATIONAL 32-2051 (FORMERLY 72-4147) PVA 62-098-A  
REPLACE WITH : FULLER WB 3918 RL 61-066-A

GLUE APP. FOR ANCH. ADH: SINGLE GLUE LINE

LAP ADHESIVE : FULLER HM 8229CH 61-428-A  
: NATIONAL 34-2760 (FORMERLY 70-4245) 61-464-A

DRY WEIGHT : 60.82 GRAMS/100 RODS 15.21 GRAMS/25 RODS  
DRY WEIGHT W/ GLUE : 61.06 GRAMS/100 RODS 15.27 GRAMS/25 RODS  
WET WEIGHT W/ GLUE : 65.93 GRAMS/100 RODS 16.49 GRAMS/25 RODS

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SAP CROSS REFERENCE #: FILTER: B07160

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COMMENTS : THIS PLUG PRODUCED @ M/C IS PERIODICALLY SHIPPED  
: TO THE TRAINING CENTER.

REASON FOR CHANGE : SPEC UPDATED TO REFLECT REVISED PLUG RTD  
: CALCULATIONS  
: ANCHOR ADHESIVE UPDATED TO CURRENT STATUS

PREPARED BY : D.J. KELTON (A/S400) PRINTING DATE : 2/15/96  
PREPARATION DATE : 2/15/96 PRINTING TIME : 10:29:56

APPROVED BY: Janice M. Busic SUPERCEDES SPECIFICATION DATED: 1/01/96